FLEXFORM™ T SERIES

SMALL FORMAT TRAY FORMER

FLEXIBLE, CONSISTENT, COMPACT.

Our newest tray former is specifically engineered to provide flexibility and consistent handling of performance matched corrugated and solid board materials. Ideal for plastic replacement initiatives, the resulting small format trays, tills and punnets are fiber-based options that perform well through your production line and distribution system. With its high specification control system and design flexibility, this solution offers cost savings through improved machine efficiency and allows for quick size changes from a compact footprint.

FLEXFORM™ T-120

WestRock

FLEXFORM™ T SERIES

FEATURES

- Multiple design flexibility
- Easier, reduced changeover time
- Forming head vacuum hold for precision and adjustable female tooling
- Precision blank magazine window
- 3 servo axes
- 2-sensor magazine safety system

- Venturi and air injection picking to prevent double-pick
- PanelView Plus HMI
- Handles flat die-cut blanks
- Robust heavy duty framework
- Hot-melt glue system
- Optional: integrated stacking unit

POWER REQUIREMENTS
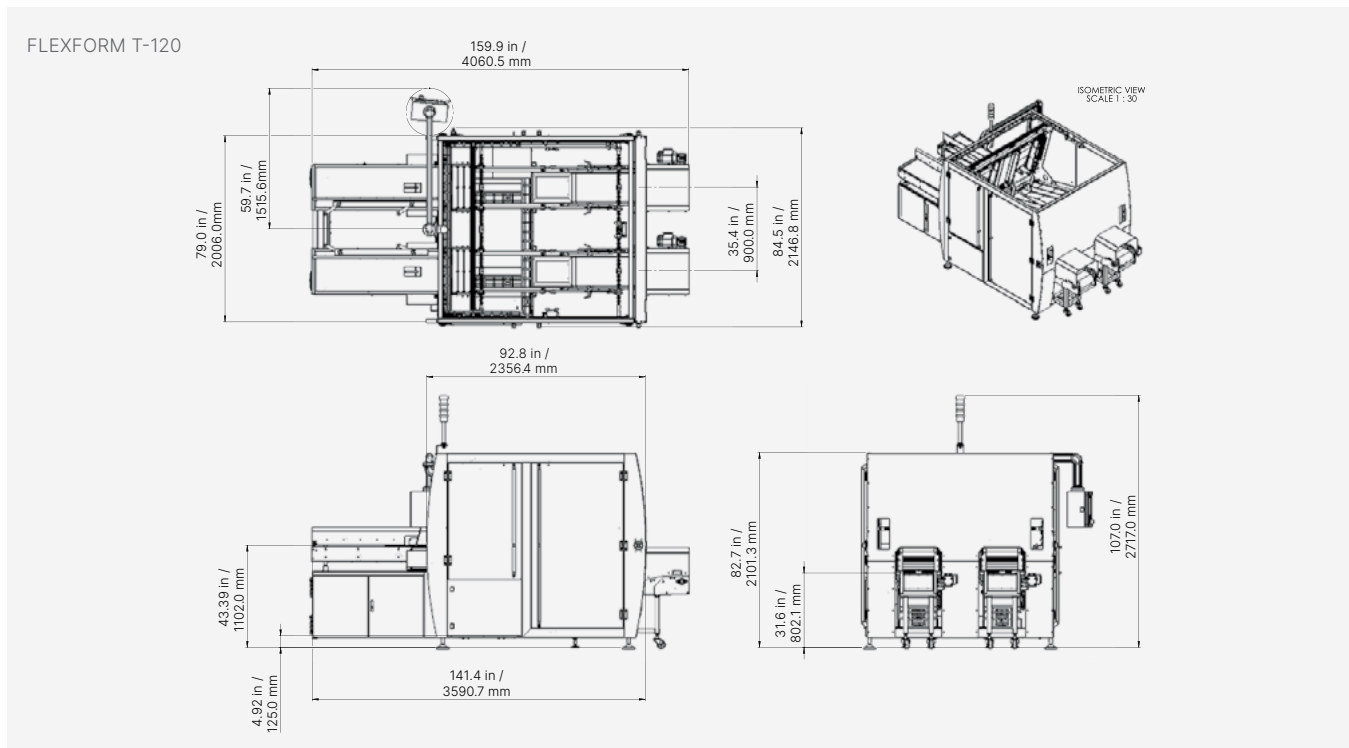
- 380/400/480v 50/60Hz, 3PH

PACKING DESIGN OPTIONS

- Corrugate or solid board
- Vertical and tapered walls
- 4- and 8-sided designs
- Hinged lid trays
- Self-locking

MACHINE	HEADS	SPEED	MIN. BLANK SIZE	MAX. BLANK SIZE
FlexForm T-60	1	60 tpm*	6" x 4" (150mm x 100mm)	23.5" x 15.75" (600mm x 400mm)
FlexForm T-120	2	120 tpm*	6" x 4" (150mm x 100mm)	23.5" x 15.75" (600mm x 400mm)

*trays per minute

Note: All illustrations and specifications are subject to change without notice and drawing dimensions are not to scale and are approximate. Machines shown without guards are for illustration purposes only. Guards are supplied and must be in place before operation. All sales are subject to our prevailing terms and conditions.

FLEXFORM T-120

For more information, visit **www.westrock.com/products/automation/automated-packaging-systems.**

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